LITEX™ LB-422 is a styrene/butadiene copolymer latex used as a binder in the anode of lithium-ion batteries. It offers a good balance of properties and cold temperature processing.

For further information regarding this product please refer to:

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<table>
<thead>
<tr>
<th>Property</th>
<th>Typical Value</th>
<th>Unit</th>
<th>Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Total Solids Content (TSC)</td>
<td>46</td>
<td>%</td>
<td>ISO 3251</td>
</tr>
<tr>
<td>pH-value</td>
<td>7.0</td>
<td></td>
<td>ISO 976</td>
</tr>
<tr>
<td>Viscosity</td>
<td>&lt;300</td>
<td>mPa.s</td>
<td>ISO 1652</td>
</tr>
</tbody>
</table>

1 internal method based upon the specified norm

Application Advice

LITEX LB-422 is a water based carboxylated styrene/butadiene copolymer latex used in the manufacture of the anode electrode of lithium-ion batteries. It is easy to manufacture anode slurries with LB-422, with the latex resisting gel formation during processing. The binding performance of LB-422 produces cells with excellent cycle life and electrochemical performance.

Please contact the Synthomer team for further advice on the formulation and use of LITEX LB-422.

Shipping and Storage

The product must be protected from frost and exposure to direct sunlight. Storage temperatures between +5 °C and +35 °C are recommended. The product contains in-can preservation to protect it against microbiological attack during transportation. For protection against microbiological contamination during storage appropriate plant hygiene is essential. Care must be taken that drums and containers are properly closed. During storage, shipping and handling contact with metal surfaces that are not corrosion protected must be avoided. When stored properly, the product has a shelf life of 6 months from the date of delivery.

Store at a temperature of between +5°C and +35°C avoiding frost and direct sunlight. Stir product before use. If stored according to these conditions and in the original unopened containers, the product will be stable for 6 months following delivery. Product should be used as soon as possible after opening. Detailed information is available on request.

Product Safety

Before handling, please read the Safety Data Sheet of this product for advice on safety, use and disposal.