

PLEXTOL R 621 is an aqueous dispersion of an acrylic ester copolymer with pressure sensitive properties.

For further information regarding this product please refer to:

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Property	Typical Value	Unit	Method <sup>1</sup>
Total Solids	59	%	ISO 3251
pH	7,5		ISO 976
Viscosity (Brookfield RVT 2/20)	1150		ISO 2555
Particle Size	0.2	µm	
Glass Transition Temperature (onset)	-38	°C	
Loop tack (PET to glass)	27	N/25mm	FINAT 9
Peel adhesion (PET to Steel)	~ 27	N/25mm	FINAT 1 (initial)

<sup>1</sup> internal method based upon the specified norm

## Application Advice

PLEXTOL R 621 dries to form a tacky film which has aggressive tack and adheres well to a wide range of substrates. For additional information please contact our technical service team.

## Shipping and Storage

This product is supplied in road tankers or in non-returnable plastic drums secured by a lid with clamping ring or in non-returnable palletized bulk containers (net volume 1.000 lt). The product must be protected from frost and exposure to direct sunlight. Storage temperatures between +5 °C and +30 °C are recommended. The product contains in-can preservation to protect it against microbiological attack during transportation. For protection against microbiological contamination during storage stringent plant hygiene is essential. Depending on the storage conditions addition of suitable preservatives may be necessary. Care must be taken that drums and containers are properly closed. During storage, shipping and handling contact with metal surfaces that are not corrosion protected must be avoided. When stored properly, the product has a shelf life of 12 months from the date of delivery.

## Product Safety

Before handling, please read the Safety Data Sheet of this product for advice on safety, use and disposal.