

Eastotac™ H-100W is a hydrogenated hydrocarbon resin, having a softening point of 100°C and a molten Gardner color of <1. In applications where low color is required, the W-grade resins are suggested. Eastotac H-100W has excellent compatibility with APAO (amorphous poly-alpha-olefins), metallocene-catalyzed polyolefins, as well as the midblock of SIS (styrene-isoprene-styrene), and SEBS (styrene-ethylene/butylene-styrene) block copolymers. Eastotac H-100W resin is used in numerous hygiene, packaging and assembly adhesive applications, sealant applications, and in epilatorie waxes.

- Broad compatibility with numerous elastomers, polymers, and other tackifying resins
- Consistent quality
- Excellent adhesion in SEBS and butyl sealants
- Excellent heat stability
- Low odor
- Water-white color

Property	Typical Value	Unit	Method ¹
Softening Point	100	°C	ASTM D 6090
Color, Gardner, Molten	<1		ASTM D 6166
Color, Yellowness Index, 2 cm cell	3		ASTM E 313
DACP Cloud Point	65	°C	from 1:1 mixture of xylene and diacetone alcohol.
MMAF Cloud Point	76	°C	from 1:2 mixture of methylcyclohexane and aniline.
Molecular Weight, Mn	410	g/mol	GPC using polystyrene standards, elution with THF
Molecular Weight, Mw	780	g/mol	
Molecular Weight, Mz	1490	g/mol	
Polydispersity, Mw/Mn	1.9		
Melt Viscosity at 190°C	200	cP	ASTM D 3236
Glass transition temperature (Tg-midpoint)	49	°C	DSC, 20°C/minute
Density	1.04	g/mL	
Form	Flake		

¹ internal method based upon the specified norm

Applications

Caulks and Sealants, Roadmarking, Carpet, Additives, Metal coatings, Correction fluids, Labels, Tapes, Waterproofings, Other adhesives, Asphalt and Road Construction, Packaging Speciality, Speciality tapes

Compatibility and Solubility

Compatible at all ratios or in limited but practically useful proportions, with natural and synthetic rubbers, butyl rubber, EVA (ethylene-vinyl acetate) copolymers, APAO (amorphous poly-alpha-olefins), styrene-butadiene rubber (SBR) copolymer, SIS (styrene-isoprene-styrene) block copolymers, SIBS (styrene-isoprene/butadiene-styrene) block copolymers, SEBS (styrene-ethylene/butylene-styrene)

This information or data including any advice or recommendation(s) provided by us (collectively "Information") are not intended to, nor do they, constitute professional advice or services. Information is provided only as of the date hereof on an "AS IS" and "AS AVAILABLE" basis and we do not warrant the accuracy, timeliness or completeness of the Information. To the maximum extent permitted by applicable law, Synthomer disclaims (i) all implied warranties, including as to continued production, fitness for purpose, non-infringement and merchantability; (ii) all liability arising out of the application or use of any product (including infringement of third party intellectual property rights); and (iii) all liability, including without limitation, for special, indirect or consequential losses. Any Information concerning any possible use or application of Synthomer products is given by us in good faith and it is entirely for the recipient to satisfy itself fully as to the suitability of Synthomer products for any particular purpose. Synthomer products are sold in accordance with Synthomer's standard terms and conditions of sale which are available from www.synthomer.com/tc. Synthomer owns all right, title and interest in the Information and all other intellectual property rights and data associated with this information without limitation. All trademarks and logos are the property of Synthomer. Copyright © 2020 Synthomer, all rights reserved.

block copolymers, SEPS (styrene-ethylene/propylene-styrene) block copolymers, polyethylene polymers, polypropylene polymers, paraffin and microcrystalline waxes, PIB (polyisobutene), OBC (olefinic block copolymers), mPE (metallocene-catalyzed polyethylene), mPP (metallocene-catalyzed polypropylene), and TPE (thermoplastic elastomers).

Soluble in aliphatic, aromatic, and chlorinated hydrocarbon solvents. Insoluble in alcohols and water.

Packaging

The standard package for Eastotac™ H series resins is a 50-pound (22.7-kg) multiwall paper bag. Samples (1 kilogram) are available for evaluation.

Storage

Due to the thermoplastic behavior, pastillated and flaked resins may fuse, block or lump. This can be accelerated under any of the following conditions: 1) above ambient temperature 2) prolonged storage 3) pressure, e.g., stacking pallets, or a combination of these conditions. This is particularly applicable for low softening point resin grades. In order to maintain the flake or pastille shape, we therefore recommend storing the material in a temperature-controlled area; be careful with stacking material or applying pressure and preventing prolonged storage. It should be noted that lumping does not have a negative impact on the product specifications. Due to the nature of the product, claims regarding lumping cannot be accepted.

Resins are prone to gradual oxidation, some more so than others. This could result in darkening and/or it could have an adverse effect on the solubility of the resin in organic solvents or on its compatibility with polymers. Accordingly, it is recommended that strict control of inventory be observed at all times, taking care that the oldest material is used first.

Based on stability testing conducted on comparable resin samples, and available information from past experience, when stored in the original unopened container in an enclosed area under storage conditions outlined in this data sheet, protected from moisture, extreme temperatures and contamination, this product is estimated to continue to meet applicable sales specifications for 2 years from the date of manufacture. The exact useful life of this product can be affected by such things as storage and handling conditions and the conditions relating to past experiences may not be representative of your specific product storage and handling conditions. As a user of this product, you should be guided by your own determination that your use of the product is safe, lawful, and technically suitable in your intended applications. Refer to the Safety Data Sheet for available health, safety, storage and handling information.

Comments

Properties reported here are typical values. Synthomer makes no representation that the material in any particular shipment will conform exactly to the values given.