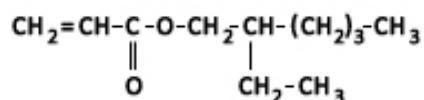


Acrylic ester used for polymer manufacturing and as a raw material for syntheses.

Molar Mass(g/mol): 184.28

Chemical formula:



Stoichiometric formula: C<sub>11</sub>H<sub>20</sub>O<sub>2</sub>

CAS number: 103-11-7

For further information regarding this product please refer to:

Monomers Sales Synthomer

eMail: [monomers@synthomer.com](mailto:monomers@synthomer.com)

Property	Typical Value	Unit	Method <sup>1</sup>
Appearance	Clear, colorless liquid	-	Visually
2-ethylhexyl acrylate	min. 99.5	%	
2-ethylhexyl acetate	max. 0.2	%	
2-ethylhexyl propionate	max. 0.2	%	
Alcohols	max. 0.08	%	
Other organic impurities	max. 0.3	%	
Acidity (as Acrylic acid)	max. 0.009	%	ASTM D 1613
Color	max. 10	APHA	ASTM D 1209
Water	max. 0.04	%	ASTM E 1064
Inhibitor (MEHQ) *	0.001 - 0.002	%	ASTM D 3125
Refractive index **	1.434 – 1.437	-	DIN 51 423/ASTM D 1218

<sup>1</sup> internal method based upon the specified norm

\* The inhibitor content can be increased above the standard limit as per customer's request

\*\* nD20

## Application Advice

2-ethylhexyl acrylate is used primarily for manufacturing homopolymers and copolymers. 2-ethylhexyl acrylate can be copolymerized for instance with acrylic acid and its salts, esters and acrylamide, with methacrylic acid, methacrylates, acrylonitrile, styrene, maleic acid esters, vinyl acetate, vinyl chloride, butadiene, unsaturated polyesters etc. 2-ethylhexyl acrylate is an important raw material and a starting material for many chemical syntheses.

Parameter	Value, Unit
Appearance, form	Transparent, colorless, clear liquid
Odor	Characteristic, pungent
Boiling point	215 °C
Melting point	-90 °C
Vapour pressure at 0°C	0.002 kPa
Vapour pressure at 20°C	0.016 kPa
Vapour pressure at 50°C	0.133 kPa
Flash point (Closed cup)	82 – 87 °C
Flash point (Open cup)	92 °C
Explosion limit – upper at 126 °C	6.0 % v/v
Autoignition temperature	252 °C
Heat of evaporation at boiling point	234 kJ / kg
Heat of polymerization	332 kJ / kg
Heat of combustion	33755 kJ / kg
Specific heat of liquid at 20°C	1.97 kJ / kg.K
Density of liquid at 20°C	886 kg / m <sup>3</sup>
Vapour density (air=1)	6.4
Coefficient of cubic expansion	0.8 × 10 <sup>-3</sup>
Refractive index at 20°C	1.434 – 1.437
Viscosity at 0°C	2.79 mPa.s
Viscosity at 20°C	1.75 mPa.s
Surface tension at 20°C	68.2 mN / m
Solubility ester in water	9.6 mg / l
Solubility water in ester	15 mg / l
Electrical conductivity	2.8 × 10 <sup>3</sup> pS / m

## Shipping and Storage

2-ethylhexyl acrylate is transported in specially equipped railway cars or tanker trucks.

Transport containers are filled to a maximum of 94% of their capacity.

In order to prevent spontaneous polymerization, 2-ethylhexyl acrylate must always be stored under air, never under inert gases. The air (oxygen presence is required for a proper functionality of the stabilizer. Product storage temperature must not exceed 35°C. Under these conditions, a storage stability of one year can be expected.

It is advisable to minimize the likelihood of 2-ethylhexyl acrylate overstorage by a strict observance of the “first-in-first-out” storage principle. For storage periods extended over one month, it is advisable to replenish the dissolved oxygen content in the product by suitable aeration.

Stainless steel or aluminium is the recommended material for storage tanks and piping. Even though 2-ethylhexyl acrylate does not corrode carbon steel, there is a risk of product contamination if corrosion occurs. All metal made equipment (tanks, pumps, piping etc.) must be earthed.

All national laws and directives, as well as local regulations governing storage, handling, distribution and disposal of flammable liquids must be strictly observed. Avoid exposure to high temperatures, sparks, flame, light and frost. Keep separated from oxidizing materials. Keep the container tightly closed. For additional detailed information see the brochure „SAFE HANDLING AND STORAGE OF ACRYLIC ESTERS“, issued by the European Basic Acrylic Monomers Manufacturers Association (EBAM).

## Product Safety

Please refer to the Safety Data Sheet for safety information.